



KOLARC

BUILDING THE FUTURE



Robotic Interface
Digital and IO available
for all XT Series



XT400

ACDC W Pulse



XT400 W

Pulse



TECHNICAL SPECIFICATIONS

Input Voltage	400 V
Mains Voltage Tolerance	- 10 % / + 15 %
Minimum Welding Current	5 A
Maximum Welding Current	400 A
TIG Duty Cycle, 40°C	400 A %45, 350 A %60, 300A %100
MMA Duty Cycle, 40°C	400 A %45, 350 A %60, 300A %100
Open – Circuit Voltage	90 V
Weight	Water Cooled 27 kg
Standard Accessories	3 m Power Cable (4 x 4 mm ²) 3 m Earth Clamp (50 mm ²) Gas Hose (1.5 m)
Dimensions (L, B, H)	W 372mm x 242mm x 497mm
Certification	CE

Input Voltage	400 V
Mains Voltage Tolerance	- 10 % / + 15 %
Minimum Welding Current	5 A
Maximum Welding Current	270 A
TIG Duty Cycle, 40°C	270 A %45, 225 A %60, 180 A %100
MMA Duty Cycle, 40°C	270 A %45, 225 A %60, 180 A %100
Open – Circuit Voltage	90 V
Weight	Water Cooled 25 kg
Standard Accessories	4 m Power Cable (4 x 2.5 mm ²) 3 m Earth Clamp (50 mm ²) Gas Hose (1.5 m)
Dimensions (L, B, H)	W 372mm x 242mm x 497mm
Certification	CE

XT270

Pulse



400 V
- 10 % / + 15 %
5 A
270 A
270 A %45, 225 A %60, 180 A %100
270 A %45, 225 A %60, 180 A %100
90 V
Air Cooled 25 kg
4 m Power Cable (4 x 2.5 mm²)
3 m Earth Clamp (50 mm²)
Gas Hose (1.5 m)
W 372mm x 242mm x 497mm
CE

XT220

Pulse



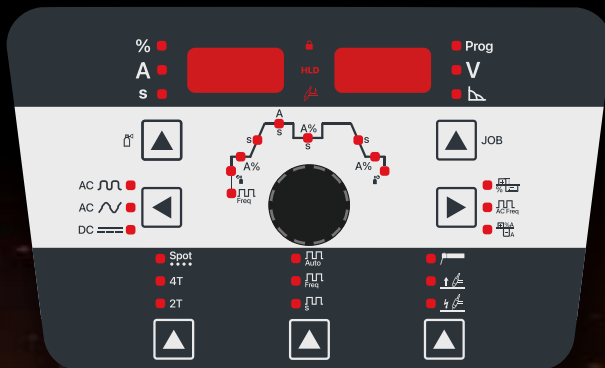
230 V
- 10 % / + 15 %
5 A
190 A
170 A %45, 110 A %60, 90A %100
170 A %45, 110 A %60, 90A %100
75 V
Air Cooled 27 kg
3m Power Cable (3 x 2.5 mm²)
3 m Earth Clamp (16 mm²)
Interconnection H.P (5 m)
W 372mm x 242mm x 497mm
CE

XT200

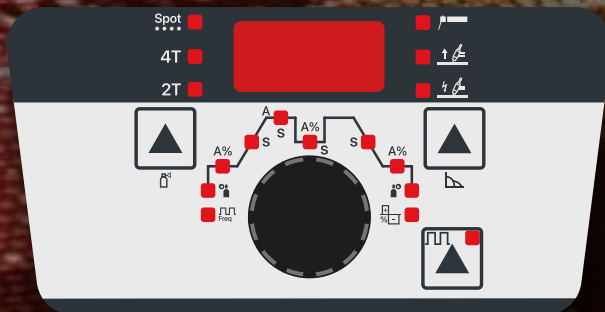
Pulse



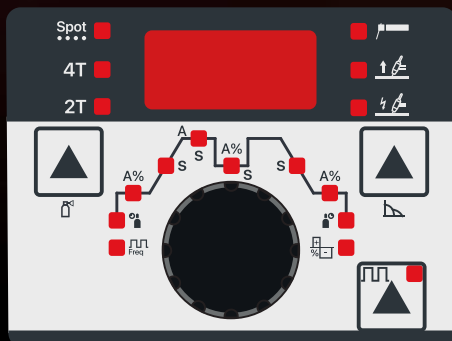
230 V
- 10 % / + 15 %
5 A
190 A
170 A %45, 110 A %60, 90A %100
170 A %45, 110 A %60, 90A %100
75 V
Air Cooled 27 kg
3m Power Cable (3 x 2.5 mm²)
3 m Earth Clamp (16 mm²)
Interconnection H.P (5 m)
W 372mm x 242mm x 497mm
CE



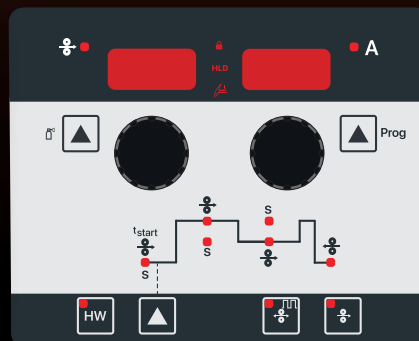
XT400 ACDC W



XT220-XT270



XT200



XT4

KOLARC

AGINT
UPGRADING YOUR PRODUCTION

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